



Tasks: 1. Clear an M240B Machine Gun (In Sequence). 2. Load an M240B Machine Gun (In Sequence). 3. Correct a malfunction on an M240B Machine Gun (In Sequence). 4. Unload and clear an M240B Machine Gun (In Sequence).		
Performance Measures:	Pass	Fail
1. Clear the M240B Machine Gun (In Sequence).		
<ol style="list-style-type: none"> 1. Lock the bolt to the rear by pulling the cocking handle to the rear using your right hand, palm up. 2. Return the cocking handle forward to its locked position. 3. Place the M240B Machine Gun safety to SAFE position. 4. Open the cover assembly. 5. Check the feed pawl assembly. 6. Check the feed tray assembly. 7. Raise feed tray assembly 8. Inspect the chamber. 9. Check the space between the face of the bolt and the chamber. 10. Check the space under the bolt and operating rod assembly. 11. Lower feed tray assembly. 		
2. Load the M240B Machine Gun (In Sequence).		
<ol style="list-style-type: none"> 1. Position the open side of links in the down position. 2. Place link belt on feed tray with the first round against the cartridge stop and tip of round pointing towards the barrel. 3. Close the cover assembly. 4. Ensure the latches lock into place. <p style="color: red;">CAUTION: Make sure round does not move away from cartridge stop during closing and latching of cover.</p> <ol style="list-style-type: none"> 5. Place the M240B Machine Gun safety to the FIRE position. 6. Squeeze the trigger. 		
3. Take immediate action to correct a failure to fire (In Sequence).		
<p style="color: red;">NOTE: Immediate action is performed to reduce a stoppage without seeking the cause. The M240B remains on your shoulder while performing immediate action procedures. The key word POPS will help remember the steps for immediate action.</p> <ol style="list-style-type: none"> 1. Pull the cocking handle (right hand / palm up) to the rear. 2. Observe the ejection port to see if a cartridge case, belt link, or round ejects. 3. Push the cocking handle forward. 4. Squeeze the trigger and fire all remaining rounds. 		



(Continued)		
Performance Measures:	Pass	Fail
4. Unload and clear an M240B Machine Gun (In Sequence).		
<ol style="list-style-type: none">1. Lock the bolt to the rear by pulling the cocking handle to the rear using your right hand, palm up.2. Return the cocking handle forward to its locked position.3. Place the M240B Machine Gun safety to SAFE position.4. Open the cover assembly. <p>NOTE: Look down and away while opening cover assembly.</p> <ol style="list-style-type: none">5. Check the feed pawl assembly.6. Raise feed tray assembly.7. Inspect the chamber.8. Check the space between the face of the bolt and the chamber.9. Check the space under the bolt and operating rod assembly.10. Lower feed tray assembly.11. Close the cover assembly NOTE: Make sure it locks shut.12. Place the M240B Machine Gun safety to FIRE position.13. Hold the cocking assembly to the rear, depress the trigger, and ease the bolt forward.		
5. Performed performance measures 1 through 4 from the prone firing position.		
6. Performed performance measures 1 through 4 within 30 seconds(In Sequence)		