



Performance Measures:			Pass	Fail
Tasks: 1. Maintain an M240B Machine Gun. 2. Perform a function check on an M240B Machine Gun (In Sequence).				
1. Clear the M240B Machine Gun (In Sequence).				
<ol style="list-style-type: none"> 1. Lock the bolt to the rear by pulling the cocking handle to the rear using your right hand, palm up. 2. Return the cocking handle forward to its locked position using your right hand, palm up. 3. Place the M240B Machine Gun safety to SAFE position. 4. Open the cover assembly. 5. Check the feed pawl assembly. 6. Check the feed tray assembly. 7. Raise feed tray assembly. 8. Inspect the chamber. 9. Check the space between the face of the bolt and the chamber. 10. Check the space under the bolt and operating rod assembly. 11. Lower feed tray assembly. 12. Close the cover assembly NOTE: Make sure it locks shut. 13. Place the M240B Machine Gun safety to FIRE position. 14. Hold the cocking assembly to the rear using your right hand palm up, depress the trigger, and ease the bolt forward. 				
2. Disassemble the M240B Machine Gun into its eight major groups. (Do not grade in sequence).				
<ul style="list-style-type: none"> • Remove the barrel assembly. • Remove the trigger housing assembly. • Remove the buffer assembly. WARNING: Do not stand behind the weapon while removing the buffer, as the driving spring may be released striking you or others. • Remove the driving spring assembly. • Remove the bolt and the operating rod assembly. • Remove the cover assembly. <ul style="list-style-type: none"> • Butt stock and buffer assembly. • Bolt and operating rod assembly. • Drive spring rod assembly. • Trigger housing assembly. • Barrel assembly. • Cover assembly. • Feed tray assembly. • Receiver. • Place in 8 Major Groups. <p>NOTE: Student points out the 8 major groups with 100% accuracy.</p>				
3. Performed performance measures 1 and 2 within 3 minutes.				



(Continued)		
Performance Measures:	Pass	Fail
4. Assemble the M240B Machine Gun (Do not grade in sequence).		
<ul style="list-style-type: none">• Install the feed tray assembly.• Install the cover assembly.• Insert the cover spring pin.• Open the cover assembly.• Install the bolt and operating rod.• Close the cover assembly.• Install the driving spring assembly.• Install the buffer assembly.• Install the trigger housing.• Insert the trigger spring pin.• Install the barrel		
5. Perform a function check on an M240B Machine Gun (In Sequence).		
<ol style="list-style-type: none">1. Lock the bolt to the rear position by pulling the cocking handle to the rear using your right hand, palm up.2. Push cocking handle to the forward position until it locks in the forward position using your right hand palm up.3. Place the M240B Machine Gun safety to SAFE position.4. Depress the trigger Note: The bolt should not fall.5. Place the M240B Machine Gun safety to FIRE position.6. Pull and hold the cocking handle to the rear using your right hand palm up.7. While holding the cocking handle to the rear, depress the trigger, and ease the bolt forward and locked position.8. Close the ejection port cover.		
6. Performed performance measures 4 and 5 within 3 minutes (In Sequence).		