



Tasks: 1. Clear an M249 Machine Gun (In Sequence). 2. Load an M249 Machine Gun (In Sequence). 3. Correct a malfunction on an M249 Machine Gun (In Sequence). 4. Unload and clear an M249 Machine Gun (In Sequence).		
Performance Measures:	Pass	Fail
1. Clear an M249 Machine Gun (In Sequence).		
1. Lock the bolt to the rear by pulling the cocking handle to the rear using your right hand, palm up. 2. Return the cocking handle forward to its locked position using your right hand, palm up. 3. Place the M249 Machine Gun on SAFE. 4. Performs 5 Point Safety Check. <ol style="list-style-type: none"> 1. Remove magazine, if present, by pushing down on the magazine release tab and pulling the magazine out. 2. Raise the feed tray cover assembly by pushing in the latches and tilting upwards. <ul style="list-style-type: none"> • (1)Check the feed pawl assembly under the feed cover. • (2)Check the feed tray assembly. 3. Raise the feed tray assembly by tilting upwards. <ul style="list-style-type: none"> • (3)Check the chamber. • (4)Check the space between the face of the bolt and the chamber. • (5)Insert two fingers in the magazine well and feel for brass or ammunition. 5. Lower the feed tray.		
2. Load the M249 Machine Gun (In Sequence).		
1. Cant the M249 Machine Gun to the right. 2. Place the first round of the belt, with the open side of the links facing downward, in the feed tray groove against the cartridge stop. 3. Hold the ammunition belt in place on the feed tray with your left hand and then close the feed tray cover assembly with your right hand. 4. Place the M249 Machine on FIRE. 5. Squeeze the trigger.		
3. Take immediate action to correct a failure to fire (In Sequence).		
<p style="color: red; margin: 0;">NOTE: Immediate action is performed to reduce a stoppage without seeking the cause. The M249 remains on your shoulder while performing immediate action procedures. The key word POPS will help remember the steps for immediate action.</p> 1. Pull the cocking handle (right hand / palm up) to the rear. 2. Observe the ejection port to see if a cartage case, belt link, or round ejects. 3. Push the cocking handle forward. 4. Squeeze the trigger and fire all remaining rounds.		



(Continued)		
Performance Measures:	Pass	Fail
4. Unload and clear an M249 Machine Gun (In Sequence).		
<ol style="list-style-type: none"> 1. Lock the bolt to the rear by pulling the cocking handle to the rear using your right hand, palm up. 2. Return the cocking handle forward to its locked position using your right hand, palm up. 3. Place the M249 Machine Gun on SAFE. 4. Performs 5 Point Safety Check. <ol style="list-style-type: none"> 1. Remove magazine, if present, by pushing down on the magazine release tab and pulling the magazine out. 2. Raise the feed tray cover assembly by pushing in the latches and tilting upwards. <ol style="list-style-type: none"> 1. Check the feed pawl assembly under the feed cover. 2. Check the feed tray assembly. 3. Raise the feed tray assembly by tilting upwards. 5. Check the chamber. 6. Check the space between the face of the bolt and the chamber. Insert two fingers in the magazine well and feel for brass or ammunition. 7. Lower the feed tray assembly. 8. Close the feed tray cover assembly by lowering it until it locks closed. 9. Move the safety to the FIRE position. 10. Pull the cocking handle to the rear, squeeze the trigger, and manually ride the bolt forward, and ensure the cocking handle clicks into the locked position using your right, palm up. 		
5. Performed performance measures 1 through 4 from the prone firing position.		
6. Performed performance measures 1 through 4 within 30 seconds (In Sequence).		